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D4035-043
Job Sheet 191397



Part No: D4035-043

Job Qty: 8 pcs **DAS 21 9-89**

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	8 pcs	3/22/19		0.00	6.08	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
105	Large Fab - Basket - 2 - B4B	8 pcs	3/22/19		0.00	26.67	Large Fab - 9		13
							Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
110	QC 10	8 pcs	3/22/19		0.00	0.00	Large Fab - 8 - B4B		MAC
							Large Fab - 9 - B4B		
							QC 10 - 10		
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		
120	QC 5	8 pcs	3/22/19		0.00	0.00	QC 10 - 58		MAY 03 2019
							QC 10 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		

				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
130	Packaging 3-1 - Stock - B4B 8 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA 8 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DAS
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MAY 03 2019

DAS
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9-89

MAY 03 2019

DAS
21
9-89 MAY 03 2019

Part Op **100** - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035
 Descriptions: **105** - Weld bushing in rib and grind weld flush as per dwg D4035 Rod batch: M/38 840
110 - (QC10- Inspect visual per QSI004- ground welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA004-5
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	16 pcs (2 ea)	100-Large Fab - Basket - 1	5173306
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	14 ft (1.75 ea)	100-Large Fab - Basket - 1	5160813

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	D4021-9	16	194	0
	M304TS0.750W.049	14	957	0

Part Specifications
Specifications could not be found.

Plex 3/19/19 11:52 AM Dart.Hadley.Shannon



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Container No: 5177490



Part: D4035

Job No: 1913

Serial No/Batch: 5177490

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/02/19